

Variable Load Chiller

Inverter and Fixed Scroll Chiller
Air Condensation

# klimatix

Schedule a visit to our plant. contato@klimatix.com

# **Chilled Water Plants**

## Scroll Chiller for Air Conditioning





Certified in accordance with the AHRI Air-Cooled Water-Chilling Packages Certification Program, which is based on AHRI Standard 550/590 (I-P) and AHRI Standard 551/591 (SI). Certified units may be found in the AHRI Directory at: www.ahridirectory.org

Variable Load Chiller (VLC) is the ideal solution for the Air Conditioning sector. With its interconnection by scalable units, the VLC has the flexibility to adapt to different applications and capacities.

In addition, its state-of-the-art technology guarantees reliable, efficient operation and low noise levels, resulting in a long service life and low maintenance costs.

The integrated control management system allows constant optimization of cooling capacity to meet thermal demand.

The communication network between the units ensures operation without a master or slave, offering even greater simplicity in system management.

# **Benefits**

- Energy efficiency according to AHRI 90.1
- Reliability operating 24/7
- Refrigerant low charge
- Flexibility expansion up to 14 units
- Easy Maintenance access through the front cover
- Easy installation integrated Victaulic connection
- · Flow sensor no moving parts

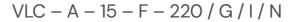
# klimatix vic Vuosiali Lood Chibir

# **Highlights**

- Control structure free master slave
- Automation pumps and valves
- Web server real-time data
- Low footprint 1000x1175 mm
- Designed for elevator transportation



# Nomenclature - VLC



Variable load Chiller

A: Condensação de ar

15: 15 TR 18: 18 TR

F: fixed I: Inverter Special characters

/G: Air filter

/I: Service HMI

/M: Condenser with e-coat paint

/N: Bacnet Protocol

Standard Voltage of the VLC

3-phase, 220 V, 60 Hz

3-phase, 380 V, 60 Hz

3-phase, 440 V, 60 Hz





# **Technical Description**

Developed for chilled water plants with multiple units, it has integrated management to optimize capacity with thermal load demand.

The line is distinguished by the presence of two versions: the first with an Inverter compressor and the second with two Fixed compressors.

The first unit in the system should always have an Inverter compressor, while the others should be as required by the installation (see table of combinations).

The integrated control management system is carried out through the network communication of the equipment, without the presence of master and slave units (free master slave).

The web server allows monitoring of the operating conditions of the system through a user-friendly interface.

The version with fixed compressors does not have a Human Machine Interface (HMI)



# **Characteristics**

The VLC-A line consists of four units with nominal capacities of 15 and 18 TR, in fixed or inverter compressor versions.

### Operating conditions:

Ambient temperature from 10°C to 45°C Chilled water temperature from 5°C to 15°C

Efficiency according to AHRI 551/591:

IPLV from 4.802 to 5.626 kW/kW COP from 2.933 to 3.270 kW/kW

Design and manufacture in compliance with NR-10 and NR-12 standards.

# Cooling

Two scroll compressor options, the first with a high-efficiency inverter compressor and variable speed control from 30% to 100%; and the second with two fixed compressors mounted in tandem and with 50% and 100% capacity control.



Microchannel condenser (MCHE) manufactured with aluminum tubes and fins, ensuring greater protection against galvanic corrosion.



Electronic expansion valve for precise control of refrigerant flow.



Brazed plate evaporator (BPHE) made from AISI316 stainless steel with a temperature measuring well.



Axial fan with EC-type electric motor and proportional speed control mounted on an air diffuser that guarantees high efficiency and low noise levels.



# **Hydraulics**

Filter with thermoplastic housing and disc-shaped filter element with high filtering capacity.



Flow sensor manufactured in stainless steel and calorimetric measuring principle incorporated into the equipment and with no moving parts.



Piping manufactured in AISI 304 stainless steel and Victaulic connections.

### **Electrical and control**

Electrical components for switching off, protection, and activation of motors mounted in accordance with NBR5410 on a galvanized carbon steel plate.

Communication using Modbus TCP/IP and Modbus RTU protocols that allows remote access to operating conditions, activation, parameterization, and operating log verification.

Primary pumping system activation and control functions integrated into the PLC. Three-position rotary switch to turn the equipment on, off, and enable remote operation.

Light signal for fault indication.

Inversion and phase failure relay.

Control panel with semi-graphic HMI that allows visualization of operating conditions and parameterization of control variables. Only supplied in the inverter version



The VLC-A -F version is not supplied with an HMI, which can be requested in the /I version as a service HMI provided inside the electrical panel. Monitoring of operating conditions and parameterization via the web.

Communication and management of the operation of up to 14 pieces of equipment in a network.

### **Cabinet**

Manufactured in galvanized carbon steel and electrostatic paint finish in RAL 6005 green. Stainless steel fastening elements (rivets and screws).



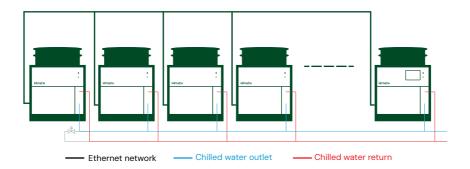
# Installation

The integrated control system allows up to 14 pieces of equipment in a network, thus enabling greater modularity.

The main feature of the VLC line is the use of multiple modules installed in parallel.

Expansion of installed capacity is carried out as demand increases.

The chilled water plant must be designed using the first equipment with variable capacity in the Inverter version (VLC-A-I).



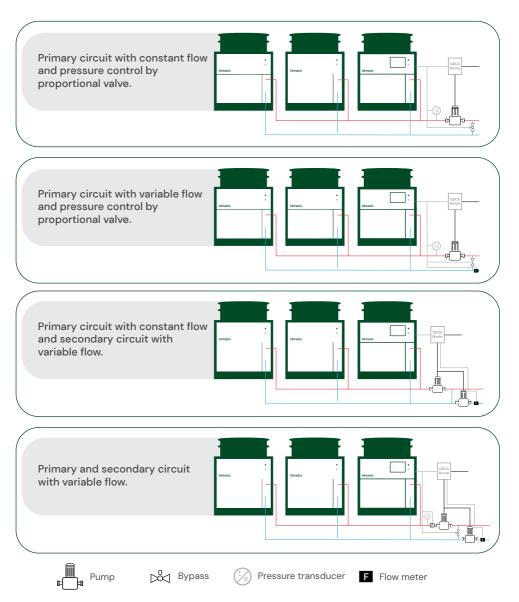
# Combinations and capacities

Inverter	Fixed	Qty.	Capacity (kW / TR)	
			VLC-A-15	VLC-A-18
		1	45 / 13	59 / 17
		2	95 / 27	124 / 35
		3	145 / 41	189 / 54
		4	195 / 56	255 / 72
		5	245/70	320 / 91
	8888	6	295 / 84	386 / 110
	00000	7	345 / 98	451 / 128
	000000	8	395 / 112	516 / 147
		9	445 / 127	582 / 165
		10	495 / 141	647 / 184
	888888888	11	545 / 155	713 / 203
		12	595 / 169	778 / 221
		13	645 / 184	843 / 240
		14	695 / 198	909 / 258

\*Combinations: First inverter unit and the others fixed or inverter

# **Automation**

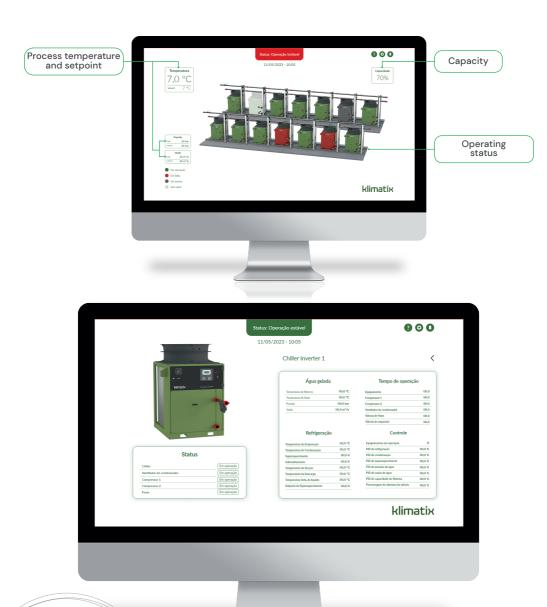
The control of the VLC-A line includes basic automation of the pumping, pressure control, and water flow components of the primary hydraulic circuit of the chilled water system, as described below. The flow control of the secondary circuit must be carried out by the installer.



The examples above are for illustrative purposes. For more information, please contact Klimatix application engineering.

# **Web Server**

The web server is available in all versions and allows real-time remote monitoring of operating conditions on two pages, one providing system data and the other the specific conditions of each piece of equipment.



# **Optional Configurations**

### PARALLEL INTERCONNECTION KIT

- Interconnection kit with piping made from AISI304 stainless steel and Victaulic connections.
- 1 balancing valve
- 2 manual ball valves
- 1 solenoid valve for automatic water flow shut-off
- 1 proportional control valve and pressure transducer



### **SERVICE HMI**

Available for non-variable version equipment. Allows visualization of conditions, operation and settings.

The HMI is not integrated into the front cover.



### **AIR FILTER**

Washable G0 filter with thermoplastic screen and aluminum frame



# CONDENSER WITH E-COATING PAINT

Condenser with surface treatment against corrosion caused by salt spray or aggressive atmospheres.



### COMMUNICATION

BACNET, others on request.



# **Technical data**

	Description		Unit						
	VLC-A range		1	15	18				
			VLC-A- F	VLC-A- I	VLC-A- F	VLC-A- I			
Basic Data	Canadity (1)	kW	50	45.3	65.4	58.5			
	Capacity (1)	TR	14.2	12.9	18.6	16.6			
	Total power consumed (1)	kW	15.5	15.1	21.6	19.9			
	COP (1)	kW/kW	3.221	3.00	3.270	2.933			
	IPLV (1)	kW/kW	5.069	5.626	4.802	5.52			
	Capacity control	%	50 and 100	30 to 100	50 and 100	30 to 100			
	Minimum capacity	kW	26.4	13.48	35.6	18.19			
	TVIIIIIIIIIIII Capacity	TR	7.5	3.8	10.1	5.2			
	Condensation	-	Ar						
	Cooling circuits	-	1						
	Cooling fluid	-	R410a						
90	Refrigerant load	kg	4.6	4.6	5.8	5.8			
ij	Compressors	-	Fixed Scroll	Scroll Inverter	Fixed Scroll	Scroll Inverter			
Cooling	Number of compressors	-	2	1	2	1			
	Condensers	-		Microchar					
	Fan	-		Axia					
	Evaporator	-		Brazed Plates					
	Expansion valve	-		Electronic expa					
u	Flow (1)	m³/h	8.5	7.7	11.1	9.9			
뺼별	Load loss	kPa	57	51	61	52			
Hydraulic circuit	Connection type	-	Victaulic						
主。	Inlet connections	inch	1 1/2	1 1/2	1 1/2	1 1/2			
	Outlet connections	inch	1 1/2						
	Electric power supply	-	3Ph/220V/			440V/60Hz			
<del></del>	HMI	-	Semi graphic interface						
Electrical	Communication	-		Modbus RTU					
ect	Key Switch	-	T1	Yes					
ᇳ	Activation	-	Three-position button (on, off, and remote activation)						
	Light signal		Fault summary						
	Sequence and phase failure	_	Yes Yes						
ē	Water outlet Water inlet	-	Yes						
atu .	Evaporator anti-freeze	-	Yes Yes						
Temperature Sensor	Room air	-	Yes						
l la	Evaporator refrigerant outlet	-	Yes						
ř	Condenser refrigerant outlet	-	Yes						
	Low pressure	-	Yes						
Sensors	High pressure	-	Yes						
	Low pressure switch		Yes						
	High-pressure switch		Yes						
	Water flow	-	Yes						
Construction details	Width	mm	1000						
	Depth	mm	1175						
	Height	mm	1615						
	Operating weight	kg	320	350	340	390			
		.,6	020	555	J.5	5, 0			

<sup>(1)</sup> Operating conditions according to AHRI 551/591; ambient temperature 35°C; water inlet temperature 12°C; water outlet temperature 7°; atmospheric pressure 101 kpa.

Certified in accordance with the AHRI Air–Cooled Water–Chilling Packages Certification Program, which is based on AHRI Standard 550/590 (I–P) and AHRI Standard 551/591 (SI). Certified units may be found in the AHRI Directory at: www.ahridirectory.org



# **Technical Support**

Our goal is to simplify your everyday life



Free lifetime support in the service channels

Stock and supply of original parts

Workshop car with high quality tools

Punctuality in scheduled visits

90% of calls resolved over the phone

Own team

Monitoring of the visits in real time

80% of calls resolved on the first visit

Qualified technicians with more than 15 years of experience

# **Customer satisfaction**

We monitor the satisfaction of our customers from sale to the end of the equipment's useful life and take action whenever necessary, through our Active Listening Program.

We only rest when we deliver the best!

Gilmar Moreira Technician since 1983 Weverton Santos Technician since 2012

# klimatix

+55 11. 2188.1700 www.klimatix.com